



Spartech Polycom Film & Converting

## Product Technical Data Sheet

Product Code: KA

Product Description: Semi-rigid vinyl laminate, printed and embossed with a UV cured acrylic coating that provides abrasion resistance. Can be used in miter-folds. Cuts and drills cleanly. Provides a custom decorative surface with excellent hiding power. The ink layer is protected by a PVC overlay.

Typical Usage: Flat and wrap lamination to various substrates such as MDF, particle board and PVC extrusions. Used in furniture, interior trim and window profile application.

### Physical Attributes

Dimensional Stability	< 6.0% Machine Direction	
Gauge	Target +/- 5%	
Gloss	Low: 7-13 Mid: 9-15 High: 18-28	60 degree Gardner
Grain Retention	Pass	5 min at 100 degrees C
Width	As ordered + 1/4" -0"	
Visual Inspection	Match to signed master	
Packaging Requirements	500 yards, suspended on 3" aluminum cores	

#### Recommended Cleaning Method:

Mild detergent and water only. Do not use cleaners containing ammonia.

NOTE: This is not a specification. The TDS gives general information about expected physical properties. A signed specification will be established with the customer prior to actual production that reflect the exact requirements of that customer.